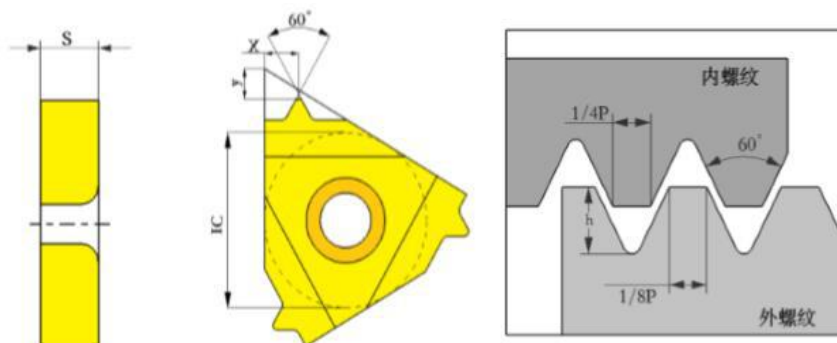


螺纹车削刀片/Thread turning inserts

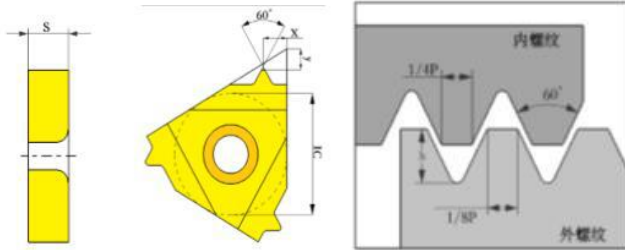
外螺纹/External inserts



形状 Shape	型号 Type	加工螺距范围 (mm) Processing pitch range	刀片尺寸 Blade size			
			IC	S	X	Y
	16ER/L1.00ISO-WK	1.00	9.525	3.52	0.7	0.7
	16ER/L1.25ISO-WK	1.25	9.525	3.52	0.9	0.8
	16ER/L1.50ISO-WK	1.50	9.525	3.52	1.0	0.8
	16ER/L1.75ISO-WK	1.75	9.525	3.52	1.2	0.9
	16ER/L2.00ISO-WK	2.00	9.525	3.52	1.3	1.0
	16ER/L2.50ISO-WK	2.50	9.525	3.52	1.5	1.1
	16ER/L3.00ISO-WK	3.00	9.525	3.52	1.6	1.2
	22ER3.50ISO-WK	3.50	12.7	4.65	2.3	1.6
	22ER4.00ISO-WK	4.00	12.7	4.65	2.3	1.6
	22ER4.50ISO-WK	4.50	12.7	4.65	2.4	1.7
	22ER5.00ISO-WK	5.00	12.7	4.65	2.5	1.7
	22ER6.00ISO-WK	6.00	12.7	4.65	2.7	1.8
	16ER0.50ISO	0.50	9.525	3.52	0.4	0.6
	16ER1.00ISO	1.00	9.525	3.52	0.7	0.7
	16ER1.25ISO	1.25	9.525	3.52	0.9	0.8
	16ER1.50ISO	1.50	9.525	3.52	1.0	0.8
	16ER2.00ISO	2.00	9.525	3.52	1.3	1.0
	16ER2.50ISO	2.50	9.525	3.52	1.5	1.1
	216ER3.00ISO	3.00	9.525	3.52	1.6	1.2
	22ER3.50ISO	3.50	12.7	4.65	2.3	1.6
	22ER4.00ISO	4.00	12.7	4.65	2.3	1.6
	22ER4.50ISO	4.50	12.7	4.65	2.4	1.7
	22ER5.00ISO	5.00	12.7	4.65	2.5	1.7

螺纹车削刀片/Thread turning inserts

内螺纹/Internal inserts



形状 Shape	型号 Type	加工螺距范围 (mm) Processing pitch range	刀片尺寸 Blade size			
			IC	S	X	Y
	16IR/L1.00ISO-WK	1.00	9.525	3.52	0.7	0.6
	16IR/L1.25ISO-WK	1.25	9.525	3.52	0.9	0.8
	16IR/L1.50ISO-WK	1.50	9.525	3.52	1.0	0.8
	16IR/L1.75ISO-WK	1.75	9.525	3.52	1.2	0.9
	16IR/L2.00ISO-WK	2.00	9.525	3.52	1.3	1.0
	16IR/L2.50ISO-WK	2.50	9.525	3.52	1.5	1.1
	16IR/L3.00ISO-WK	3.00	9.525	3.52	1.5	1.1
	22IR3.50ISO-WK	3.50	12.7	4.65	2.3	1.6
	22IR4.00ISO-WK	4.00	12.7	4.65	2.3	1.6
	22IR4.50ISO-WK	4.50	12.7	4.65	2.4	1.6
	22IR5.00ISO-WK	5.00	12.7	4.65	2.3	1.6
	22IR6.00ISO-WK	6.00	12.7	4.65	2.5	1.8
	11IR1.00ISO	1.00	6.35	3.05	0.7	0.6
	11IR1.25ISO	1.25	6.35	3.05	0.9	0.8
	11IR1.50ISO	1.50	6.35	3.05	1.0	0.8
	11IR1.75ISO	1.75	6.35	3.05	1.1	0.9
	11IR2.00ISO	2.00	6.35	3.05	1.1	0.9
	16IR0.50ISO	0.50	9.525	3.52	0.4	0.6
	16IR1.00ISO	1.00	9.525	3.52	0.7	0.6
	16IR1.25ISO	1.25	9.525	3.52	0.9	0.8
	16IR1.50ISO	1.50	9.525	3.52	1.0	0.8
	16IR2.00ISO	2.00	9.525	3.52	1.3	1.0
	16IR2.50ISO	2.50	9.525	3.52	1.5	1.1
	16IR3.00ISO	3.00	9.525	3.52	1.5	1.1

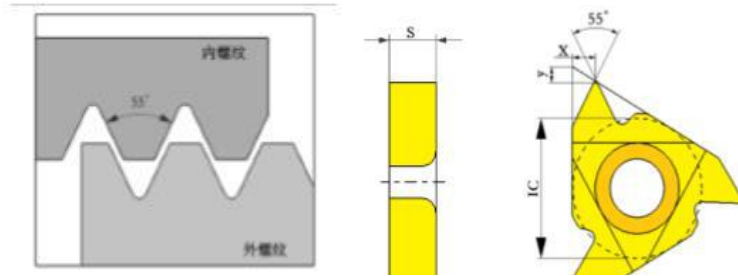
株洲小松鼠精密工具有限责任公司

Zhuzhou C&W Precision Tools Co.Ltd

	22IR3.50ISO	3.50	12.7	4.65	2.3	1.6
	22IR4.00ISO	4.00	12.7	4.65	2.3	1.6
	22IR4.50ISO	4.50	12.7	4.65	2.4	1.6
	22IR5.00ISO	5.00	12.7	4.65	2.3	1.6

螺纹车削刀片/Thread turning inserts

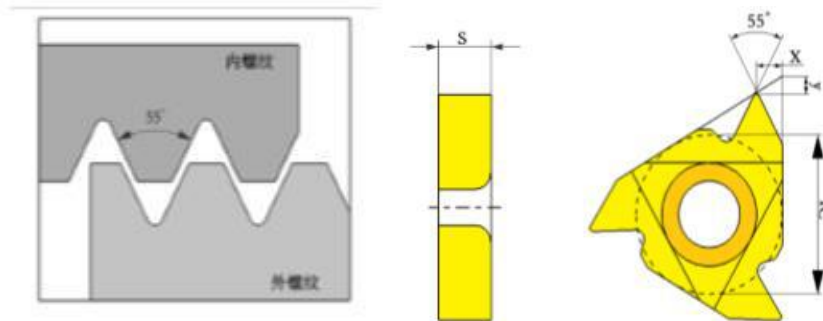
外螺纹/External inserts



形状 Shape	型号 Type	加工螺距范围 Processing pitch range		刀片尺寸 Blade size			
		mm	牙数/英寸 Threads per inch	IC	S	X	Y
	16ERA55-WK	0.5-1.5	48-16	9.525	3.52	0.9	0.8
	16ERAG55-WK	0.5-3.0	48-8	9.525	3.52	1.7	1.2
	16ERG55-WK	1.75-3.0	14-8	9.525	3.52	1.7	1.2
	22ERN55-WK	3.5-5.0	7-5	12.7	4.65	2.5	1.7
	16ER-A55	0.5-1.5	48-16	9.525	3.52	0.9	0.8
	16ER-AG55	0.5-3.0	48-8	9.525	3.52	1.7	1.2
	16ER-G55	1.75-3.0	14-8	9.525	3.52	1.7	1.2
	22ER-N55	3.5-5.0	7-5	12.7	4.65	2.5	1.7

螺纹车削刀片/Thread turning inserts

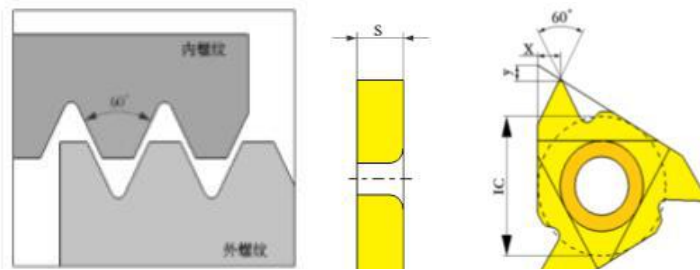
内螺纹/Internal inserts



形状 Shape	型号 Type	加工螺距范围 Processing pitch range		刀片尺寸 Blade size			
		mm	牙数/英寸 Threads per inch	IC	S	X	Y
	11IRA55-WK	0.5-1.5	48-16	6.35	3.05	0.9	0.8
	16IRA55-WK	0.5-1.5	48-16	9.525	3.52	0.9	0.8
	16IRAG55-WK	0.5-3.0	48-8	9.525	3.52	1.7	1.2
	16IRG55-WK	1.75-3.0	14-8	9.525	3.52	1.7	1.2
	22IRN55-WK	3.5-5.0	7-5	12.7	4.65	2.5	1.7
	11IR-A55	0.5-1.5	48-16	6.35	3.05	0.9	0.8
	16IR-A55	0.5-1.5	48-16	9.525	3.52	0.9	0.8
	16IRA-G55	0.5-3.0	48-8	9.525	3.52	1.7	1.2
	16IR-G55	1.75-3.0	14-8	9.525	3.52	1.7	1.2
	22IR-N55	3.5-5.0	7-5	12.7	4.65	2.5	1.7

螺纹车削刀片/Thread turning inserts

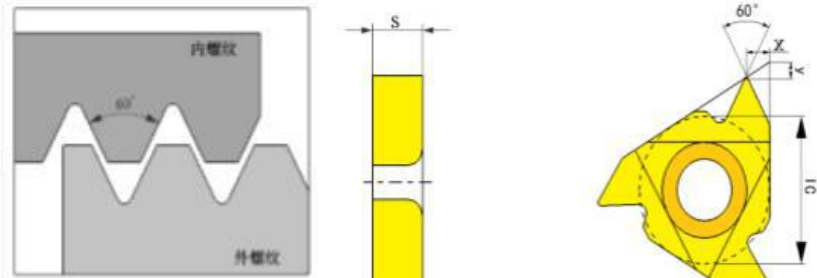
外螺纹/External inserts



形状 Shape	型号 Type	加工螺距范围 Processing pitch range		刀片尺寸 Blade size			
		mm	牙数/英寸 Threads per inch	IC	S	X	Y
	16ERA60-WK	0.5-1.5	48-16	9.525	3.52	0.9	0.8
	16ERAG60-WK	0.5-3.0	48-8	9.525	3.52	1.7	1.2
	16ERG60-WK	1.75-3.0	14-8	9.525	3.52	1.7	1.2
	22ERN60-WK	3.5-5.0	7-5	12.7	4.65	2.5	1.7
	16ER-A60	0.5-1.5	48-16	9.525	3.52	0.9	0.8
	16ER-AG60	0.5-3.0	48-8	9.525	3.52	1.7	1.2
	16ER-G60	1.75-3.0	14-8	9.525	3.52	1.7	1.2
	22ER-N60	3.5-5.0	7-5	12.7	4.65	2.5	1.7

螺纹车削刀片/Thread turning inserts

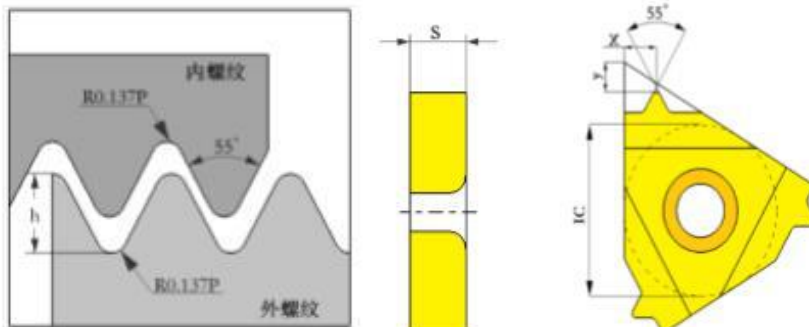
内螺纹/Internal inserts



形状 Shape	型号 Type	加工螺距范围 Processing pitch range		刀片尺寸 Blade size			
		mm	牙数/英寸 Threads per inch	IC	S	X	Y
	11IRA60-WK	0.5-1.5	48-16	6.35	3.05	0.9	0.8
	16IRA60-WK	0.5-1.5	48-16	9.525	3.52	0.9	0.8
	16IRAG60-WK	0.5-3.0	48-8	9.525	3.52	1.7	1.2
	16IRG60-WK	1.75-3.0	14-8	9.525	3.52	1.7	1.2
	22IRN60-WK	3.5-5.0	7-5	12.7	4.65	2.5	1.7
	11IR-A60	0.5-1.5	48-16	6.35	3.05	0.9	0.8
	16IR-A60	0.5-1.5	48-16	9.525	3.52	0.9	0.8
	16IR-AG60	0.5-3.0	48-8	9.525	3.52	1.7	1.2
	16IR-G60	1.75-3.0	14-8	9.525	3.52	1.7	1.2
	22IR-N60	3.5-5.0	7-5	12.7	4.65	2.5	1.7

螺纹车削刀片/Thread turning inserts

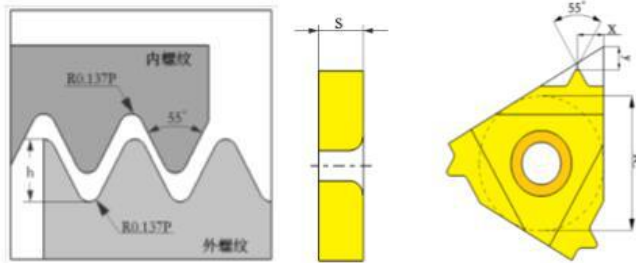
外螺纹/External inserts



形状 Shape	型号 Type	加工螺距范围 Processing pitch range		刀片尺寸 Blade size			
		mm	牙数/英寸 Threads per inch	IC	S	X	Y
	16ER8W-WK		8	9.525	3.52	1.5	1.2
	16ER9W-WK		9	9.525	3.52	1.7	1.2
	16ER10W-WK		10	9.525	3.52	1.7	1.1
	16ER11W-WK		11	9.525	3.52	1.5	1.1
	16ER12W-WK		12	9.525	3.52	1.4	1.1
	16ER14W-WK		14	9.525	3.52	1.2	1.0
	16ER16W-WK		16	9.525	3.52	1.1	0.9
	16ER18W-WK		18	9.525	3.52	1.0	0.8
	16ER19W-WK		19	9.525	3.52	1.0	0.8
	16ER-8W		8	9.525	3.52	1.5	1.2
	16ER-9W		9	9.525	3.52	1.7	1.2
	16ER-10W		10	9.525	3.52	1.5	1.1
	16ER-11W		11	9.525	3.52	1.5	1.1
	16ER-12W		12	9.525	3.52	1.4	1.1
	16ER-14W		14	9.525	3.52	1.2	1.0
	16ER-16W		16	9.525	3.52	1.1	0.9
	16ER-18W		18	9.525	3.52	1.0	0.8
	16ER-19W		19	9.525	3.52	1.0	0.8

螺纹车削刀片/Thread turning inserts

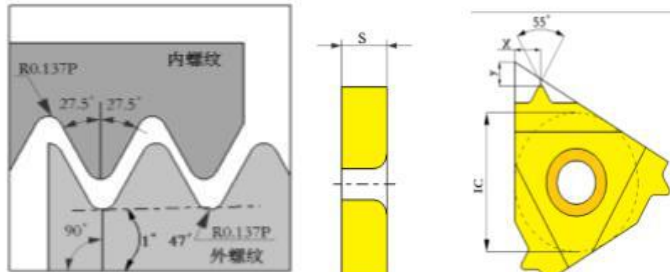
内螺纹/Internal inserts



形状 Shape	型号 Type	加工螺距范围 Processing pitch range		刀片尺寸 Blade size			
		mm	牙数/英寸 Threads per inch	IC	S	X	Y
	16IR8W-WK		8	9.525	3.52	1.5	1.2
	16IR9W-WK		9	9.525	3.52	1.7	1.2
	16IR10W-WK		10	9.525	3.52	1.5	1.1
	16IR11W-WK		11	9.525	3.52	1.5	1.1
	16IR12W-WK		12	9.525	3.52	1.4	1.1
	16IR14W-WK		14	9.525	3.52	1.2	1.0
	16IR16W-WK		16	9.525	3.52	1.1	0.9
	16IR18W-WK		18	9.525	3.52	1.0	0.8
	16IR19W-WK		19	9.525	3.52	1.0	0.8
	16IR-8W		8	9.525	3.52	1.5	1.2
	16IR-9W		9	9.525	3.52	1.7	1.2
	16IR-10W		10	9.525	3.52	1.5	1.1
	16IR-11W		11	9.525	3.52	1.5	1.1
	16IR-12W		12	9.525	3.52	1.4	1.1
	16IR-14W		14	9.525	3.52	1.2	1.0
	16IR-16W		16	9.525	3.52	1.1	0.9
	16IR-18W		18	9.525	3.52	1.0	0.8
	16IR-19W		19	9.525	3.52	1.0	0.8

螺纹车削刀片/Thread turning inserts

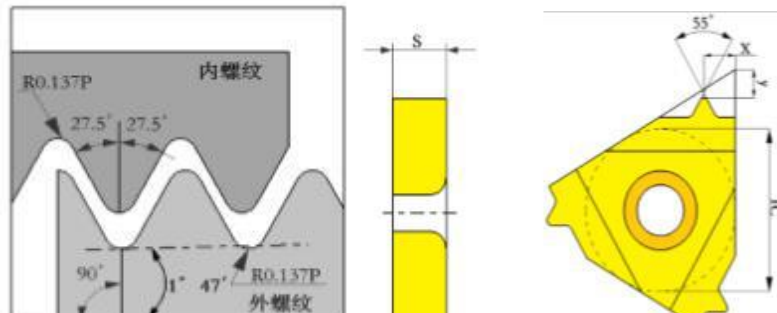
外螺纹/External inserts



形状 Shape	型号 Type	加工螺距范围 Processing pitch range		刀片尺寸 Blade size			
		mm	牙数/英寸 Threads per inch	IC	S	X	Y
	16ER11BSPT-WK		11	9.525	3.52	1.5	1.1
	16ER14BSPT-WK		14	9.525	3.52	1.2	1.0
	16ER19BSPT-WK		19	9.525	3.52	0.9	0.8
	16ER28BSPT-WK		28	9.525	3.52	0.6	0.6
	16ER-11BSPT		11	9.525	3.52	1.5	1.1
	16ER-14BSPT		14	9.525	3.52	1.2	1.0
	16ER-19BSPT		19	9.525	3.52	0.9	0.8
	16ER-28BSPT		28	9.525	3.52	0.6	0.6

螺纹车削刀片/Thread turning inserts

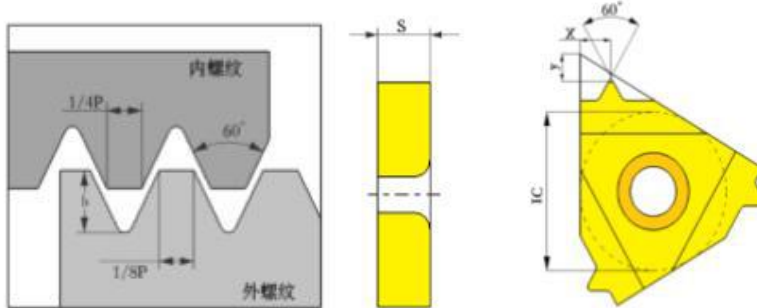
内螺纹/Internal inserts



形状 Shape	型号 Type	加工螺距范围 Processing pitch range		刀片尺寸 Blade size			
		mm	牙数/英寸 Threads per inch	IC	S	X	Y
	16IR11BSPT-WK		11	9.525	3.52	1.5	1.1
	16IR14BSPT-WK		14	9.525	3.52	1.2	1.0
	16IR19BSPT-WK		19	9.525	3.52	0.9	0.8
	16IR28BSPT-WK		28	9.525	3.52	0.6	0.6
	16IR-11BSPT		11	9.525	3.52	1.5	1.1
	16IR-14BSPT		14	9.525	3.52	1.2	1.0
	16IR-19BSPT		19	9.525	3.52	0.9	0.8
	16IR-28BSPT		28	9.525	3.52	0.6	0.6

螺纹车削刀片/Thread turning inserts

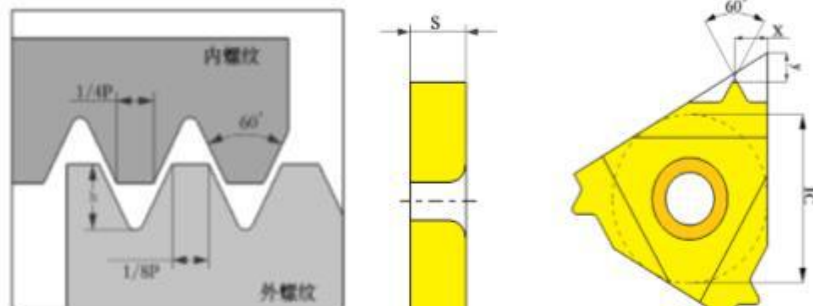
外螺纹/External inserts



形状 Shape	型号 Type	加工螺距范围 Processing pitch range		刀片尺寸 Blade size			
		mm	牙数/英寸 Threads per inch	IC	S	X	Y
	16ER8UN-WK		8	9.525	3.52	1.6	1.2
	16ER10UN-WK		10	9.525	3.52	1.5	1.1
	16ER12UN-WK		12	9.525	3.52	1.4	1.1
	16ER14UN-WK		14	9.525	3.52	1.2	1.0
	16ER16UN-WK		16	9.525	3.52	1.1	0.9
	16ER18UN-WK		18	9.525	3.52	1.0	0.8
	16ER20UN-WK		20	9.525	3.52	0.9	0.8
	16ER24UN-WK		24	9.525	3.52	0.8	0.7
	16ER-8UN		8	9.525	3.52	1.6	1.2
	16ER-10UN		10	9.525	3.52	1.5	1.1
	16ER-12UN		12	9.525	3.52	1.4	1.1
	16ER-14UN		14	9.525	3.52	1.2	1.0
	16ER-16UN		16	9.525	3.52	1.1	0.9
	16ER-18UN		18	9.525	3.52	1.0	0.8
	16ER-20UN		20	9.525	3.52	0.9	0.8
	16ER-24UN		24	9.525	3.52	0.8	0.7

螺纹车削刀片/Thread turning inserts

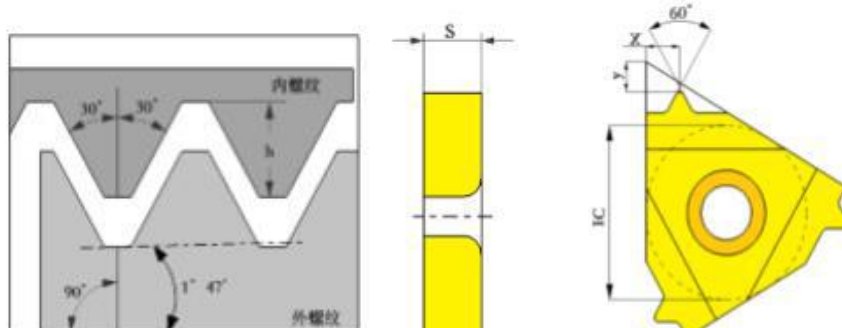
内螺纹/Internal inserts



形状 Shape	型号 Type	加工螺距范围 Processing pitch range		刀片尺寸 Blade size			
		mm	牙数/英寸 Threads per inch	IC	S	X	Y
	16IR8UN-WK		8	9.525	3.52	1.5	1.1
	16IR10UN-WK		10	9.525	3.52	1.5	1.1
	16IR12UN-WK		12	9.525	3.52	1.4	1.1
	16IR14UN-WK		14	9.525	3.52	1.2	0.9
	16IR16UN-WK		16	9.525	3.52	1.1	0.9
	16IR18UN-WK		18	9.525	3.52	1.0	0.8
	16IR20UN-WK		20	9.525	3.52	0.9	0.8
	16IR24UN-WK		24	9.525	3.52	0.8	0.7
	16IR-8UN		8	9.525	3.52	1.5	1.1
	16IR-10UN		10	9.525	3.52	1.5	1.1
	16IR-12UN		12	9.525	3.52	1.4	1.1
	16IR-14UN		14	9.525	3.52	1.2	0.9
	16IR-16UN		16	9.525	3.52	1.1	0.9
	16IR-18UN		18	9.525	3.52	1.0	0.8
	16IR20UN		20	9.525	3.52	0.9	0.8
	16IR24UN		24	9.525	3.52	0.8	0.7

螺纹车削刀片/Thread turning inserts

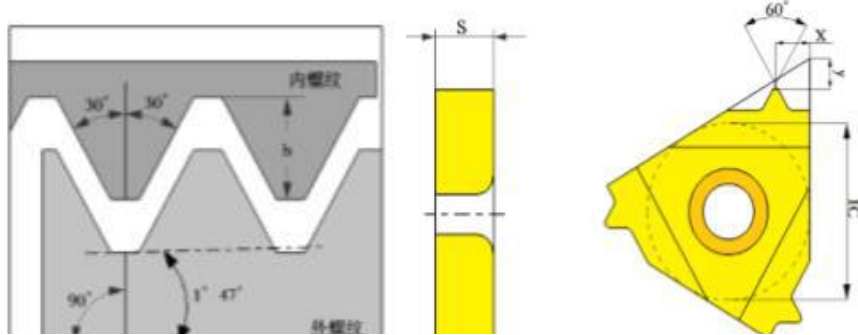
外螺纹/External inserts



形状 Shape	型号 Type	加工螺距范围 Processing pitch range		刀片尺寸 Blade size			
		mm	牙数/英寸 Threads per inch	IC	S	X	Y
	16ER8NPT-WK		8	9.525	3.52	1.8	1.3
	16ER11.5NPT-WK		11.5	9.525	3.52	1.5	1.1
	16ER14NPT-WK		14	9.525	3.52	1.2	0.9
	16ER18NPT-WK		18	9.525	3.52	1.0	0.8
	16ER27NPT-WK		27	9.525	3.52	0.8	0.7
	16ER-8NPT		8	9.525	3.52	1.8	1.3
	16ER-11.5NPT		11.5	9.525	3.52	1.5	1.1
	16ER-14NPT		14	9.525	3.52	1.2	0.9
	16ER-18NPT		18	9.525	3.52	1.0	0.8
	16ER-27NPT		27	9.525	3.52	0.8	0.7

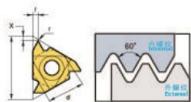
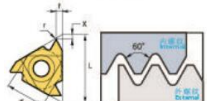
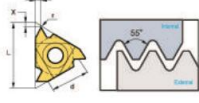
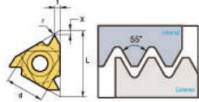
螺纹车削刀片/Thread turning inserts

内螺纹/Internal inserts



形状 Shape	型号 Type	加工螺距范围 Processing pitch range		刀片尺寸 Blade size			
		mm	牙数/英寸 Threads per inch	IC	S	X	Y
	16IR8NPT-WK		8	9.525	3.52	1.8	1.3
	16IR11.5NPT-WK		11.5	9.525	3.52	1.5	1.1
	16IR14NPT-WK		14	9.525	3.52	1.2	0.9
	16IR18NPT-WK		18	9.525	3.52	1.0	0.8
	16IR27NPT-WK		27	9.525	3.52	0.8	0.7
	16IR-8NPT		8	9.525	3.52	1.8	1.3
	16IR-11.5NPT		11.5	9.525	3.52	1.5	1.1
	16IR-14NPT		14	9.525	3.52	1.2	0.9
	16IR-18NPT		18	9.525	3.52	1.0	0.8
	16IR-27NPT		27	9.525	3.52	0.8	0.7

螺纹车削刀片/Thread turning inserts

形状 Shape	型号 Type		规格尺寸 Size				切削条件 Cutting Date	
	R(right)	L(left)	d	l	x	f	螺距 Pitch (mm)	TPI
60° Partial profile 外螺纹 Extrnal 	11ER-A60	11EL-A60	6.35	11	0.8	0.9	0.5~1.5	48~16
	16ER-A60	16EL-A60	9.525	16	0.8	0.9	0.5~1.5	48~16
	16ER-G60	16EL-G60	9.525	16	1.2	1.5	1.75~3.0	14~8
	16ER-AG60	16EL-AG60	9.525	16	1.2	1.5	0.5~3.0	48~8
	22ER-N60	22EL-N60	12.7	22	1.7	2.5	3.5~5.0	7~5
	22ER-Q60	22EL-Q60	15.875	27	2.3	3.1	5.5~6.0	4.5~4
内螺纹 Internal 	08IR-A60	08IL-A60	4.762	8	0.6	0.6	0.5~1.5	48~16
	11IR-A60	11IL-A60	6.35	11	0.8	0.9	0.5~1.5	48~16
	16IR-A60	16IL-A60	9.525	16	0.8	0.9	0.5~1.5	48~16
	16IR-G60	16IL-G60	9.525	16	1.2	1.5	1.75~3.0	14~8
	16IR-AG60	16IL-AG60	9.525	16	1.2	1.5	0.5~3.0	48~8
	22IR-N60	22IL-N60	12.7	22	1.7	2.5	3.5~5.0	7~5
55° Partial profile 外螺纹 Extrnal 	11ER-A55	11EL-A55	6.35	11	0.8	0.9	0.5~1.5	48~16
	16ER-A55	16EL-A55	9.525	16	0.8	0.9	0.5~1.5	48~16
	16ER-G55	16EL-G55	9.525	16	1.2	1.5	1.75~3.0	14~8
	16ER-AG55	16EL-AG55	9.525	16	1.2	1.5	0.5~3.0	48~8
	22ER-N55	22EL-N55	12.7	22	1.7	2.5	3.5~5.0	7~5
	22ER-Q55	22EL-Q55	15.875	27	2.3	3.1	5.5~6.0	4.5~4
内螺纹 Internal 	08IR-A55	08IL-A55	4.762	8	0.6	0.6	0.5~1.5	48~16
	11IR-A55	11IL-A55	6.35	11	0.8	0.9	0.5~1.5	48~16
	16IR-A55	16IL-A55	9.525	16	0.8	0.9	0.5~1.5	48~16
	16IR-G55	16IL-G55	9.525	16	1.2	1.5	1.75~3.0	14~8
	16IR-AG55	16IL-AG55	9.525	16	1.2	1.5	0.5~3.0	48~8
	22IR-N55	22IL-N55	12.7	22	1.7	2.5	3.5~5.0	7~5
	22IR-Q55	22IL-Q55	15.875	27	2.3	2.7	5.5~6.0	4.5~4